

# JFY

Member of the TRUMPF Group



## Punching

# MT series CNC Turret Punch Machine



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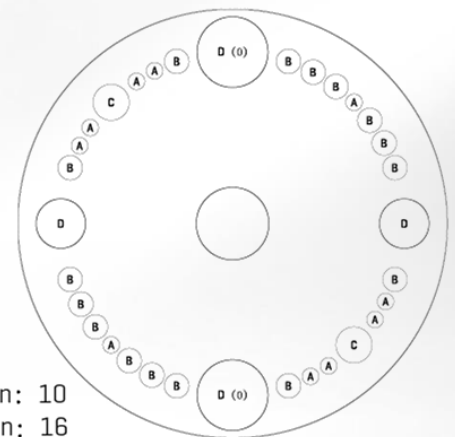
The product photo is for reference only, exact product is subject to the actual quotation.

## Features

- Energy saving as servo motor only works during punching.
- Single servo motor is the power source to bring faster punching speed.
- Featured with soft punch to reduce the noise pollution.
- The punching axis has a high positioning accuracy and is more suitable for precise forming process.

Specification	Unit	MT-300E	
Punch Force	kN	300	
Max.Processing Sheet Size (with one reposition)	mm	1250×5000 1500×5000	
Max. Processing Sheet Thickness	mm	300E-3.2 ( Brush Worktable ) / 6.35 ( Ball & Brushed Mixed Table )	
Max.Punch Diameter per Once	mm	Φ88.9	
No.of Station	No.	32	
No.of Auto-index	No.	2	
Hole Accuracy	mm	±0.10	
Max. Sheet Moving Speed (sheet with 1mm thickness)	X axis	m/min	80
	Y axis		60
Max. Nibbling frequency	hpm	1850	
Max.Punch Hit at 1mm pace & 4mm stroke	hpm	780	
Max. Punch Hit at 25mm pace & 4mm stroke	X axis	hpm	400
	Y axis		320
Turret Rotating Speed	rpm	30	
Cnc System		FANUC	
Controlling Axis	No.	5	
Outline Dimension	mm	5350×5200×2360 5850×5200×2360	

## Turret configuration MT



A Station: 10  
B Station: 16  
C Station: 2  
D Station: 2  
D (0)(auto index @ D): 2

Standard Shape			
SQ	RE	RD	OB

The exact specifications and configuration are subject to the actual quotation.